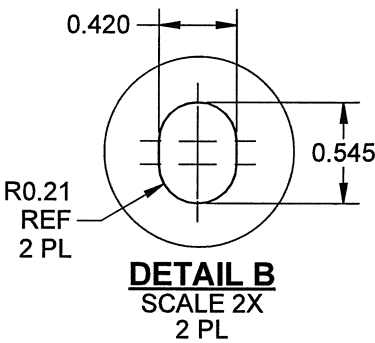
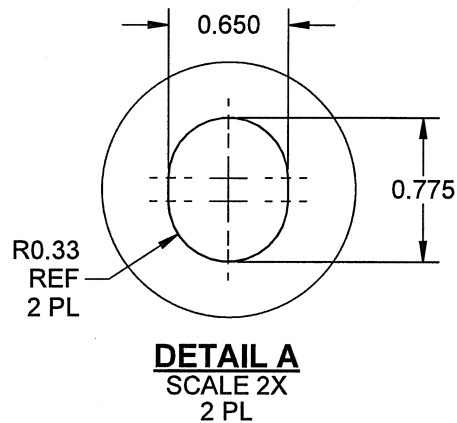


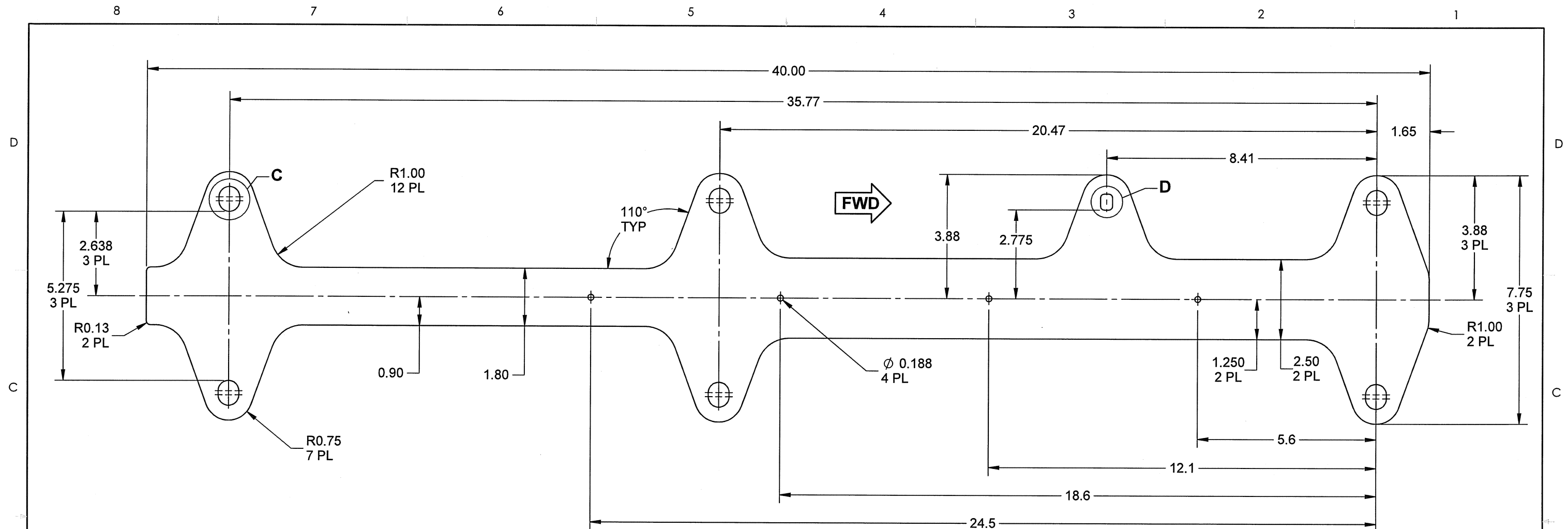
DSK182-1F FLAT PATTERN



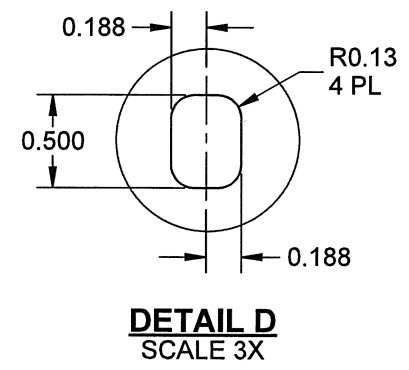
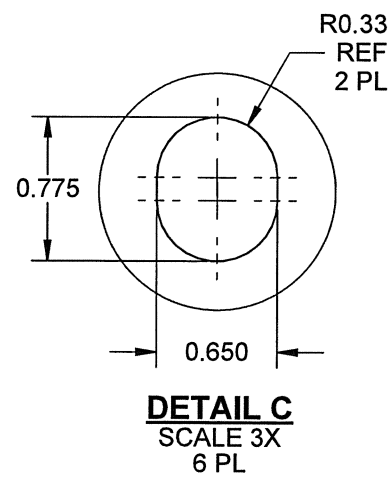
- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.99 lbs
 - 8) USE TO MAKE D5661-1

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ECN 15-919 up

A		NEW ISSUE		ZF	19.04.25
REV.		DESCRIPTION		BY	DATE
DESIGN		ZF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN		ZF			
CHECKED		MW	DRAWING NO.		REV. A
MFG. APPR.		DD	DSK182		SHEET 1 OF 3
APPROVED		NO <i>no</i>	TITLE		SCALE
DE APPR.		N/A	WEARPLATE FLAT PATTERNS		NTS
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DSK182-5F FLAT PATTERN



NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.81 lbs
- 8) USE TO MAKE D5661-5 OR D5661-6

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2019-09-30
4p

DESIGN	ZF	DART AEROSPACE USA, INC.	
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MFG. APPR.	DD	DSK182	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERNS	NTS
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8 7 6 5 4 3 2 1

D

D

C

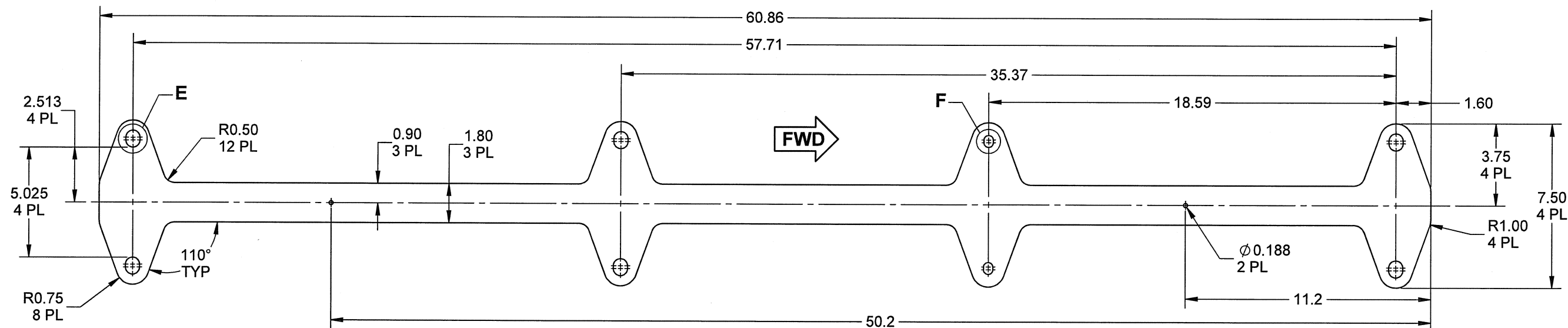
C

B

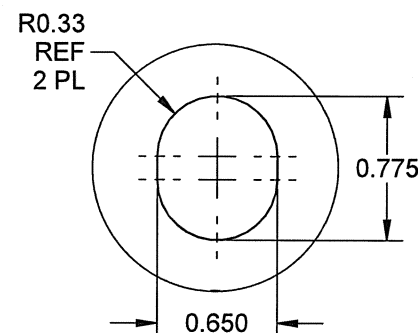
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A

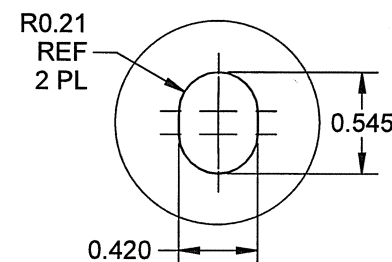
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DSK182-7F FLAT PATTERN



DETAIL E
SCALE 5X
6 PL



DETAIL F
SCALE 5X
2 PL

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2019-09-30
47

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK AFTER BENDING PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.22 lbs
- 8) USE TO MAKE D5661-7

DESIGN	ZF	DART AEROSPACE USA, INC.	
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CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK182	SHEET 3 OF 3
APPROVED	NO 10	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERNS	NTS
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8 7 6 5 4 3 2 1